

Moulding Thickness (inches)	Rotations (12/inch)	V-nail Length (inches)
1 1/2	1	5/8 (15mm)
1 3/8	2	
	3	
1 1/4	4	
	5	
1 1/8	6	
	7	1/2
1	8	
	9	
7/8	10	
		3/8
3/4	11	
	12	
5/8	13	
		1/4
1/2	14	
	15	