

Actual Rotations	Theoretical Rotations (12 / inch)	Moulding Thickness (in 1/8" increments)	V-nail Length (in 1/8" increments)
	0	12	5 (15mm)
	1		
	2	11	
	3		
	4	10	
	5		
	6	9	
	7		
	8	8	4
	9		
	10	7	
	11	6	3
	12		
	13	5	
	14	4	2
	15		